

Our commitment to servicing our customers with quality product at competitive price and on-time delivery is backed by our continued investment in our equipment. Our employees and in our systems . ABIS is a full service molding that a 12 000 square foot facility housing our molding department in-housing mold making , quality control. Warehousing secondary operations and offices , If we find a client's product concept would be too costly to manufacture . We will assist the customer in designing parts that not only can be manufacture but one that can be made cost-effectively from prototype to production. With our extensive experience we are confident . We have the solution to your next injection molding application.



## Product Description

|             |  |
|-------------|--|
| Part Name   | Toy injection mold for lego plastic building block |
| Description | Household Devices                                  |

|                     |                            |
|---------------------|----------------------------|
| Country of Original | ShenZhen, China (Mainland) |
| Brand Name          | ABIS                       |
| Lead Time           | 35-40days                  |

### Payment Terms

1. T/T: 40% Deposit,30% upon T1 Sample,30% Balance before shipment
2. L/C: irrevocable 100% L/C at sight.

### General Information

| Item# | Item             | Description   |
|-------|------------------|---|
| 1     | Product Name     | Toy injection mold for lego plastic building blocks |
| 2     | M o l d b a s e  | LKM;HASCO;DME                                       |
| 3     | Shaping Mode     | Plastic Injection Mould                             |
| 4     | Product Material | PP,PC,PS,PA6,POM,PE,PU,PVC,ABS,PMMA etc             |
| 5     | Mold Material    | P20/718/738/NAK80/S136/2738/2316                    |
| 6     | Surface Finish   | Hardness, Polishing, Texture                        |
| 7     | Cavity           | Single or multi                                     |
| 8     | Design software  | UG,PROE,CAD,SOLIDWORK                               |
| 9     | Runner           | Hot runner or cold runner                           |
| 10    | Design           | Drawing offered by clients or by our engineer       |
| 11    | Mould size       | Based on sample                                     |
| 12    | Transportation   | By sea, by air or by land as you request            |
| 13    | Package          | According to clients requirement                    |
| 14    | Mould life       | 250000-300000shots                                  |

### Processing Equipment

| NAME OF MACHINE                              | BRAND                  | Q'TY | PLACE OF ORIGIN |
|--|------------------------|------|-----------------|
| CNC  | DMG                    | 1    | Germany         |
| CNC  | YCM-FP66A              | 2    | Taiwan          |
| EDM AQ35L                                    | SODICK                 | 3    | Japan           |
| Wire EDM AQ327L                              | SODICK                 | 2    | Japan           |
| EDM  | CHARMILLES-35P         | 2    | Swiss           |
| EDM  | TAIWAN NUMERIC CONTROL | 6    | Taiwan          |
| Wire cutting machine                         | QIGNYUAN               | 4    | Shanghai        |
| digital display milling machine              | YINGSHUN               | 8    | Taiwan          |
| digital display grinding machine             | SUHRE                  | 8    | Taiwan          |
| Injection molding machine                    | HAITIAN                | 11   | China           |
| 3 Dimension Coordinate                       | DABAO                  | 1    | Taiwan          |
| JD12-300digital display projection apparatus | PROJECTOR              | 1    | China           |

## Our Mold show





**Our Products show**






## Company

## Information

ABIS was founded in Shenzhen China, adjacent to Hong Kong, in 1996, has its own factory of 12,000 square meters. With the advanced facilities from Germany, Swiss and Japan, and a highly experienced design and engineering team, ABIS builds multi-cavity molds to exacting tolerances, providing the critical structural foundation for leading manufacturing companies to produce high precision mold.

- ABIS Mold which engaged in :
1. Cold&Hot Runner/ Single&Multi-Cavity-Injection moulding
  2. Single&Multi-Shot
  3. Die Cast-Aluminum&Zinc
  4. Inserting Mold
  5. Overmolding







BEIJING HANGXIE CERTIFICATION CENTER CO.  
**QUALITY MANAGEMENT SYST  
 CERTIFICATION**  
 ABIS MOLD TECHNOLOGY(HK)CO.,L

Organization Code: 55388449-1  
 No.102, Building B, Ying Keli Industry Area, Longgang District, Shenzhen, China. P.C.518

*is in conformity with*  
**GB/T19001-2008 (ISO9001:2008)**  
*This certificate is covering the following product scope*  
**Plastic Mold Development and Manufacturing; Plastic Products P**  
**(Not Include the Products With Administrative Licensing**  
*Registration No. 03415Q20263ROM*  
 The Duration of Validity Feb . 10, 2015—Feb . 09, 2018

MANAGEMENT SYSTEM  
 CNAS CB84-Q

General Manager: *[Signature]*

BEIJING HAN  
 CERTIFICATION CEN

After this certificate is issued, there should be at least 2 surveillance audits within the 3 year period of valid  
 validity of this certificate can be checked on "www.bhcc.com.cn". The certificate information is avail  
 official website of the National Certification and Accreditation Administrator "www.cnca.gov.  
 It is also available by scanning the two-dimensional code at the bottom right corner.

Address : ND.7 Jingshun Road, Choyang District, Beijing, China.



*Certificate*

Certificate No.: 114175

This is to certify that the Occupational Health and Safety Management  
**SHENZHEN ABIS PRECISION HARDW  
 PLASTIC CO., LTD.**  
 Unified Social Credit Code: 91440300553884491N  
 Registered/Production/Office Address: Yingkeli Industrial Distric: B Building No. 102, Shabe  
 Longdong Community, Longgang Street, Longgang I  
 Guangdong Province, China  
 Sales Address: Yingkeli Industrial Distric C Building 1/F, Shaocui Village, Longdong Commu  
 Street, Longgang District, Shenzhen, Guangdong Province, China  
 Has been audited to conform to the following Occupational Health &  
 Management System standard  
**GB/T 28001-2011 idt OHSAS 18001:20**  
 This Occupational Health and Safety Management System is valid  
 Development and production of plastic mould; sales  
 plastic parts and related Occupational health and saf  
 management activities of involved sites

Initial issued date: May, 16, 2017  
 Date of issue: May, 15, 2017  
 Date of expiry: May, 15, 2020

Issued by: *Wei Fengren*



Beijing East Allreach Certification Cen




The certificate will remain valid only if the certified organization  
 groups surveillance audit of regular intervals and it notified to be  
 notified. Please note the surveillance audit conforming mark on the  
 registered products of the certificate. The information of this certificate  
 is available at EACC website (www.eacc.com.cn) and CNCA website  
 (www.cnca.gov.cn).  
 EACC address: at Foshan, No. 124 building, No. 17, Jingdongmen  
 Street, Jiangnan School 4 Technology Institute East, Foshan, 528100

|   |   |
|---|---|
| The 1 <sup>st</sup><br>Surveillance<br>Conforming<br>Mark | The 2 <sup>nd</sup><br>Surveillance<br>Conforming<br>Mark |
|---|---|

**Tooling Shop**



## Packaging & Shipping



## Why choose us?:

1. More than 20-years experience.
2. ISO9001:2008 certificated.
3. Competitive price with high quality.
4. More than 50 machines support to run the business.
5. Custom R&D program coordination.
6. Expert technicians.
8. Diligent and loyal workforce.
9. Up-to-date software.
10. International standards, SAY, HASCO, DME, MISUMI, etc
11. Well-rounded after service.

We will give our best service, quality, price and delivery time !

If you have any question just call me or send E-mail to me please!

Lynn Xiao(International sales)

ABIS Mold Technology Co.,Ltd.

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Add:B Building, YingkeLi Area, Longdong Community, Longgang District, ShenZhen, China 518116.

## FAQ

1. Are you factory?

Yes, we are direct factory, professional on plastic mould, plastic and hardware parts.

2. I have no drawing, how I should do to start the new project ?

You can supply a sample, we will help to finish the 3D drawing design.

3. What is your shipment way?

Sea shipment , air shipment, express shipment for small quantity.

4. Before shipment, how to make sure the products quality?

If you don't come to our factory and also don't have the third party for inspection, we will be as your inspection worker, we just require your trust. We

will supply you a video for production process detail include process report, products size, structure and surface detail, packing detail and so on, so you will feel you are in our factory.

5. How is your after-sale service?

We have a very good reputation for our after-sale service, we bear all problem responsibility if they are ours, timely reply and satisfied solving is our strength. Your problems are ours too. So you never need worry the after-sale service.